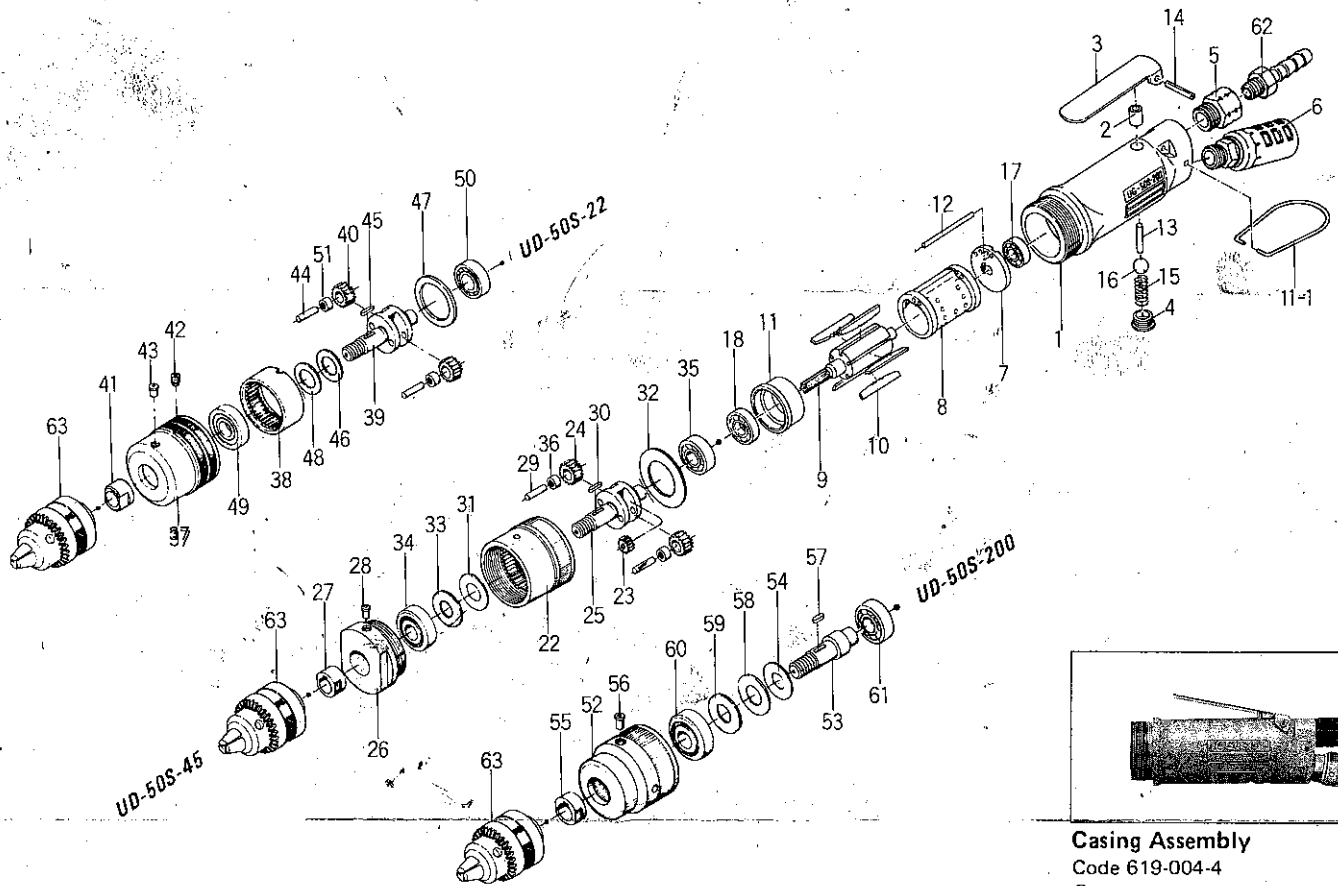


UD-50S SERIES AIR DRILLS

EXPLODED VIEW



Casing Assembly

Code 619-004-4

Components

(#1, 2, 3, 4, 5, 6, 13, 14, 15, 16)

PARTS LIST

Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity
UD-50S SERIES COMMON PARTS				611-005-5 UD-50S-45 GEAR BOX ASSEMBLY				611-005-8 UD-50S-200 GEAR BOX ASSEMBLY			
# 1	619-025-4	○ Casing	1	# 26	674-070-1	Gear Casing Cover	1	# 46	975-162-0	Spacer (24×12.5×0.4)	1
# 2	553-103-1	○ Valve Rod Bushing	1	# 27	603-411-1	Chuck Retainer	1	# 47	975-244-0	Spacer (31.5×26×2)	1
# 3	500-107-1	○ Valve Lever	1	# 28	968-130-0	Grease Cup (3/16)	1	# 48	975-752-0	Adjusting Spacer (15×10×t)	1
# 4	201-108-1	○ Valve Plug	1	# 29	972-114-0	Needle Roller (4×13.8)	2	# 49	982-140-0	Ball Bearing (6000Z)	1
# 5	191-091-5	○ Air Inlet Bushing	1	# 30	974-008-0	Key (3×8)	1	# 50	982-402-0	Ball Bearing (EE3)	1
# 6	026-885-7	○ Silencer	1	# 31	975-162-0	Spacer (24×12.5×0.4)	1	# 51	988-450-0	Needle Roller Bearing (HK0408)	2
# 7	603-285-1	Rear Plate	1	# 32	611-296-4	Rear Plate Spacer	1	611-005-1 UD-50S-22 GEAR BOX ASSEMBLY			
# 8	603-286-1	Cylinder	1	# 33	975-752-0	Adjusting Spacer (15×10×t)	1	# 34	982-140-0	Ball Bearing (6000Z)	1
# 9	603-287-1	Rotor	1	# 34	982-140-0	Ball Bearing (6000Z)	1	# 35	982-402-0	Ball Bearing (EE3)	1
# 10	603-288-1	Blade	5	# 35	982-402-0	Ball Bearing (EE3)	1	# 54	611-334-7	Anvil Spacer	1
# 11	603-289-1	Front Plate	1	# 36	988-450-0	Needle Roller Bearing (HK0408)	2	# 55	603-411-1	Chuck Retainer	1
# 11-1	010-790-1	Suspension Ring	1	611-005-1 UD-50S-22 GEAR BOX ASSEMBLY				# 56	968-130-0	Grease Cup (3/16)	1
# 12	970-030-0	Pin (H) (1.8×44)	1	# 37	611-029-1	Gear Casing	1	# 57	974-008-0	Key (3×8)	1
# 13	970-321-0	○ Pin (H) (4×21)	1	# 38	611-465-1	Internal Gear	1	# 58	975-149-0	Spacer (22×12.5×0.4)	1
# 14	973-124-0	○ Roll Pin (3×24)	1	# 39	603-319-1	Anvil	1	# 59	975-752-0	Adjusting Spacer (15×10×t)	1
# 15	977-154-0	○ Cone Spring (7×7.5×17)	1	# 40	603-470-1	Planet Gear	2	# 60	982-140-0	Ball Bearing (6000Z)	1
# 16	981-030-0	○ Ball (3/8)	1	# 41	603-411-1	Chuck Retainer	1	# 61	982-402-0	Ball Bearing (EE3)	1
# 17	982-021-0	Ball Bearing (626)	1	# 42	953-205-0	Allen Head Dog Point Screw (M5×5)	1	STANDARD ACCESSORIES			
# 18	982-026-0	Ball Bearing (634)	1	# 43	968-130-0	Grease Cup (3/16)	1	# 62	940-114-0	Air Hose Nipple (NPT1/4×3/8)	1
611-005-5 UD-50S-45 GEAR BOX ASSEMBLY				# 44	972-114-0	Needle Roller (4×13.8)	2	# 63	923-070-0	Chuck (8mm)	1
# 22	611-029-5	Gear Casing	1	# 45	974-008-0	Key (3×8)	1	# 64	927-050-0	Chuck Handle (5mm)	1
# 23	674-460-1	Rotor Gear	1					# 65	937-006-0	Spanner (4×21×150)	1
# 24	674-470-1	Planet Gear	2								
# 25	674-319-1	Anvil	1								

When ordering spare parts, please specify tool type, code numbers and parts names.

Printed in Japan

URYU SEISAKU, LTD. Osaka, Japan